Thank you for purchasing Force of Nature!
Please read this entire guide before using your Force of Nature Appliance.

Table of Contents

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Introduction</td>
<td>1</td>
</tr>
<tr>
<td>Important Safety Instructions</td>
<td>3</td>
</tr>
<tr>
<td>Operating Instructions</td>
<td>5</td>
</tr>
<tr>
<td>Tips</td>
<td>6</td>
</tr>
<tr>
<td>One-Year Limited Warranty</td>
<td>6</td>
</tr>
</tbody>
</table>

This Kit Contains

Activator Base & power cord
Activator Bottle
5 Activator Capsules (You’ll use 1 capsule each time you make your cleaner)
Spray Bottle

Empty capsules can be recycled
Important Safety Instructions

Read all instructions before using this product.

Caution: To reduce the risk of fire, electrical shock, damage to the product or injury:

➤ The Force of Nature appliance is only designed for use in a 110/120/240V outlet.

➤ To avoid electric shock, do not touch the appliance with wet hands.

➤ If the cord or plug appears damaged, return the cord to us, address at Forceofnatureclean.com/support & we will replace it.

➤ To be only powered by certified switching power supply from Merryking Enterprises (HK) Co Ltd, model MKS-0903000.

➤ Any attempts to repair the Force of Nature appliance without written permission from Force of Nature will void the warranty and could cause personal injury to the consumer and/or result in severe damage to the unit.

➤ Do not pull, carry, lift or drag the appliance by the power cord. Remove the power plug from its outlet by grasping the plug itself and pulling gently.

➤ Use only for cleaning and deodorizing.

➤ Do not consume electrolyzed water.

➤ Use only in well-ventilated areas.

➤ Avoid contact with eyes. If in eyes, rinse well with water. If irritation persists, seek medical attention.
This product should not affect skin. However, if skin becomes irritated, rinse skin with plenty of water. If irritation persists, seek medical attention.

Do not use to formulate your own homemade cleaner.

Clean the Force of Nature bottles only with tap water.

This appliance is not intended for use by people (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

Children should be supervised when using the appliance.

Caution: To insure proper solution concentrations and optimal deodorizing power, follow these instructions:

- Use Force of Nature within 14 days after making it. Discard leftover solution after 14 days and rinse only with tap water before running a new cycle. If you don’t want to keep the Force of Nature Activator Base plugged in, write the expiration date on the back of the Spray Bottle with a non-permanent marker.

- After making your all-purpose cleaner and deodorizer, transfer it immediately to Spray Bottle.

- Do not overfill or under-fill the Spray Bottle.

- Add only one Activator Capsule per batch.

- Do not run more than one cycle per bottle.

- Do not remove bottle prior to “END” alert from device.
Store Force of Nature all-purpose cleaner in the Spray Bottle at room temperature away from direct sunlight.

**Operating Instructions**

1. Plug power cord into back of Activator Base.

2. Open flip top of Activator Bottle. Fill up to line with cool tap water. Add contents of 1 Activator Capsule.

3. Close cap & connect contacts on bottle to contacts on Activator Base.

4. Wait 10 seconds to allow the solution to disperse.

5. Press Start button at the top of the Activator Base and release.
   - Ensure the vent hole on the top of the Activator Bottle is not blocked while making the Force of Nature solution.
   - If ERR message appears, wait 10 seconds and then press the Start button at the top of the Activator Base and release.
   - Bubbles will appear & display begins countdown to zero. When it says “END,” solution is ready to use.

**Tips**

- If filling multiple bottles, unplug power for 30 seconds between cycles.
- Force of Nature maintains its power for 2 weeks; the display on the base will count down 14 days starting from the day you made it. If you don’t want to keep the Activator Base plugged in, write the expiration date on the back of the Spray Bottle with a non-permanent marker.
- Store your all-purpose cleaner in the Spray Bottle at room temperature away from direct sunlight.
- You can store up to 5 Activator Capsules on the back of the Activator Base.
If nothing happens after pressing the Start Button, please ensure that the plug is properly plugged in and the bottle is correctly placed on the contacts on the base. Press Start Button again.

For all other issues and questions, please contact us at 1-888-985-8099 or www.forceofnatureclean.com/support

One-Year Limited Warranty

Force of Nature’s warranty for this product is limited to the terms set forth below:

Force of Nature Warrants this product against defects in materials and workmanship under normal use for a period of ONE (1) YEAR from the date of retail purchase by the original end-user purchaser ("Warranty Period"). If a defect arises and a valid claim is received within the Warranty Period, at its option and to the extent permitted by law, Force of Nature will either (1) repair the product at no charge, using new or refurbished replacement parts, (2) exchange the product with a product that is new or which has been manufactured from new or serviceable used parts and is at least functionally equivalent to the original product, or (3) refund the purchase price of the product. When a refund is given, the product for which the refund is provided must be returned to Force of Nature and becomes Force of Nature’s property.

ITEMS EXCLUDED FROM WARRANTY

This limited warranty does not cover: (a) Damage resulting from accident, alteration, abuse, misuse, flood, fire, earthquake, Acts of God, or other external causes; (b) Cosmetic damage, including scratches, dents, chips, or other damage to the finish of your product, unless such damage results from defects in materials or workmanship and is reported to Force of Nature within 30 days from the date of purchase; and (c) Damage caused by operating the product outside the permitted or intended uses described by Force of Nature.

This limited warranty does not cover commercial use of the Force of Nature. Force of Nature is not responsible for damage arising from failure to follow instructions relating to the product’s use.

DISCLAIMER OF IMPLIED WARRANTIES

FORCE OF NATURE’S RESPONSIBILITY IS LIMITED TO REPAIR OR REPLACEMENT AS DETERMINED BY FORCE OF NATURE IN ITS SOLE DISCRETION. ALL EXPRESS AND IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES AND CONDITIONS OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN TIME TO THE TERM OF THIS LIMITED WARRANTY. NO WARRANTIES, WHETHER EXPRESS OR IMPLIED, WILL APPLY AFTER THE EXPIRATION OF THE LIMITED WARRANTY PERIOD.
Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. This limited warranty gives you specific rights, and you may also have other rights which vary from state to state.

LIMITATIONS OF REMEDIES, EXCLUSIONS OF INCIDENTAL AND CONSEQUENTIAL DAMAGES

YOUR SOLE AND EXCLUSIVE REMEDY UNDER THIS LIMITED WARRANTY SHALL BE PRODUCT REPAIR OR REPLACEMENT AS DETERMINED BY FORCE OF NATURE IN ITS SOLE DISCRETION. FORCE OF NATURE SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation and exclusion may not apply to you. This limited warranty gives you specific legal rights, and you also may have other rights that vary from state to state.

OBTAINING WARRANTY SERVICE

During the Warranty Period, if a Product or one of its parts qualifies for replacement or service under the Warranty, Force of Nature requests that the consumer contact Force of Nature Consumer Support at forceofnatureclean.com for further instructions on the Warranty claim process, to address the Warranty claim, or to otherwise address any steps to repair and/or replace the Product or part. Force of Nature will send a pre-paid shipping label via email so that the Product may be sent to Force of Nature at no cost to the consumer. Upon receipt of the Product, Force of Nature may ship the replacement or contact the consumer with further information regarding repair options for the Product. Typical response time to address Warranty claims is up to 60 business days, plus shipping depending on the geographical location of the consumer and type of damage or the nature of such Warranty claim.

For additional protection of the Product and to ensure secure handling while the Product is being return for any Warranty repair, Force of Nature recommends that consumers employ Force of Nature’s shipping label or a traceable, insured delivery service. Force of Nature is not responsible for any damage while a Product is in transit or for the Products shipped by the consumer that are not received by Force of Nature or a designated Authorized Servicer.

WARRANTY NOTICE TO CALIFORNIA RESIDENTS ONLY

California residents may initiate Warranty service by calling Force of Nature Consumer Support toll-free at 1-888-985-8099. California law also provides that for any Warranty service for a Product, California residents have the option of returning the Product (a) to the retailer from which it was originally purchased or (b) to another retailer that sells the same Force of Nature Product, among other rights and consumer protections California residents need only supply their Proof of Purchase in each case above, or to contact Force of Nature for Warranty service, consumer should call Force of Nature Consumer Support for specific instructions. Force of Nature will only be responsible for the cost of repair, replacement or reimbursement and shipping and handling for such Products under its Warranty. A retail store to which a California Resident returns a Product for Warranty service may refer the customer to Force of Nature Authorized Servicer, replace the Product, or refund the purchase price less the amount directly attributable to the
consumer’s usage of the Product. If the above options do not result in the appropriate remedy to the consumer, the consumer may then take the Product to an independent repair facility if service or repair can be economically accomplished. Force of Nature, and not the consumer will be responsible for the reasonable costs of such service, repair replacement or reimbursement during the Warranty Period for the Product if such Product is subject to Force of Nature Limited Warranty.

<table>
<thead>
<tr>
<th>HCI Cleaning Products LLC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rated: 9V</td>
</tr>
<tr>
<td>3 AMPS</td>
</tr>
<tr>
<td>Safety Tested</td>
</tr>
<tr>
<td>Production Monitored</td>
</tr>
<tr>
<td>EPA#-091224-NY-001</td>
</tr>
<tr>
<td>Assembled in USA</td>
</tr>
</tbody>
</table>

1-888-985-8099 or www.forceofnatureclean.com/support